



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7713
Job Sheet 186237



Part No: 647.7713

Job Qty: 36 ea

Part Name: Strut Thread



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea	11/27/18	11/27/18	0.00	0.00	Start Up Machining-1	1/18	180 18/11/18
100	Hardinge	36 pcs	11/27/18	11/27/18	0.01	11.16	Hardinge		
110	QC	36 pcs	11/27/18	11/27/18	0.00	0.00	QC2 Machining-1		
120	QC	36 pcs	11/27/18	11/27/18	0.00	0.00	QC8 Machining-1		MML 18/11/18
130	Packaging	36 pcs	11/27/18	11/27/18	0.00	0.00	Packaging3-1		OYES 18-11-16
140	QC21-SA	36 Ea	11/27/18	11/27/18	0.00	0.00	QC21		21

Part Op 100 - Machine as per folio FB149

Descriptions: 130 - ***COAT PARTS IN OIL BEFORE PUTTING THEM IN A BAG TO PREVENT FROM RUSTING***

9-89

NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	7.2000 ft (.2 ea)	90-Start up Operation	51278141

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	7	88	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Thread	1.250inches $\pm$ 0.030	1.280 1.220		
2	Strut Thread	0.500inches $\pm$ 0.030	0.530 0.470		
3	Strut Thread	0.650inches $\pm$ 0.030	0.680 0.620		
4	Strut Thread	0.324inches $\pm$ 0.010	0.334 0.314	Diameter	

Plex 11/13/18 10:31 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																	
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Date : _____		Step #: _____		1210 AEROSPACE STREET MISSISSAUGA, ON L6B 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 11/14/18 Container No: S127814 Part: 647.7713 Job No: 186237 Serial No/Batch: S127814 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____																																																					
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